

Adhesive/Coatings

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ISO 9001 Registered

4470 MARINE ADHESIVE

PRODUCT DESCRIPTION:

4470 BOAT ADHESIVE is a water based adhesive designed to bond wood substrates for boats. It has good tack characteristics along with fast speed of set properties.

PRODUCT SPECIFICATIONS:

Adhesive Base:	Vinyl Acetate
Color:	White
Solids:	64 ± 4%
Viscosity:	29,000 ± 5,000 cps @ 77°F Spindle #3 @ 10 RPM
Weight/U.S. Gallon:	9.1 ± .3
Odor:	Mild Aromatic Odor
pH:	5-6
Freezing Sensitivity:	Protect from freezing

SURFACE PREPARATION:

Be certain surfaces are clean, dry and free from dirt, oil, dust, etc.

APPLICATION PROCEDURE:

4470 BOAT ADHESIVE can be applied by using trowel or roll coating, spreading evenly.

CLEAN UP:

WATER, if not completely dry. If dried, MINERAL SPIRITS can be used. CAUTION: **Mineral Spirits** is flammable. No Smoking.

STORAGE CONDITIONS:

Storage between 50°F and 90°F is preferred. Material should be used within 90 days from date of manufacture.

If applied properly according to directions this product is guaranteed for 3 to 5 years.

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