



Adhesive/Coatings
13271 Mt. Elliott Detroit, MI 48212 • (313) 893-4930 • Fax (313) 891-0014
ISO 9001 Registered

4470 B ADHESIVE

PRODUCT DESCRIPTION:

4470 B ADHESIVE is a water based adhesive designed to bond wood substrates for boats. It has good tack characteristics along with fast speed of set properties.

PRODUCT SPECIFICATIONS:

Adhesive Base:	Vinyl Acetate
Color:	White
Solids:	64 ± 4%
Viscosity:	29,000 ± 5,000 cps @ 77°F Spindle #3 @ 10 RPM
Weight/U.S. Gallon:	9.1 ± .3
Odor:	Mild Aromatic Odor
pH:	5-6
Freezing Sensitivity:	Protect from freezing

SURFACE PREPARATION:

Be certain surfaces are clean, dry and free from dirt, oil, dust, etc.

APPLICATION PROCEDURE:

4470 BOAT ADHESIVE can be applied by using trowel or roll coating, spreading evenly.

CLEAN UP:

WATER, if not completely dry. If dried, MINERAL SPIRITS can be used. CAUTION: **Mineral Spirits** is flammable. No Smoking.

STORAGE CONDITIONS:

Storage between 50°F and 90°F is preferred. Material should be used within 90 days from date of manufacture.

If applied properly according to directions this product is guaranteed for 3 to 5 years.

The information presented herein, while not guaranteed, is to the best of our knowledge true and accurate. NO WARRANTY OR GUARANTEE, EXPRESSED OR IMPLIED IS MADE regarding the performance or stability of any product, since the manner of use and conditions of storage and handling are beyond our control. Users of this information should make an independent determination of suitability and use of the product described, including evaluation of properties of product and precautionary measures in order to insure proper use of products described and the health and safety of all persons and property. No suggestions for product use, nor anything contained herein shall be construed as a recommendation of its use in infringement of any existing patent.