



## 1. MANUFACTURER

### Roppe Corporation

1602 N. Union Street  
P.O. Box 1158  
Fostoria, Ohio USA 44830-1158  
t: (419) 435.8546 | tf: (800) 537.9527  
f: (419) 435.1056  
E-mail: [sales@roppe.com](mailto:sales@roppe.com) | Internet: [www.roppe.com](http://www.roppe.com)

## 2. PRODUCT DESCRIPTION

Roppe Contours Wall Base is a high quality, TPR rubber compound that gives you the look of custom-crafted woodwork without the cracks, splintering and additional costs of wood finishing for use in both commercial and residential wall base applications.

### Available Dimensions (All Dimensions Nominal)

**Gauge:** ¼" - 3/8"

**Height:** 3", 4", 4 ¼", 4 ½", 4 5/8", 5 ½", 6", 6 ¼", 7 ¾",

**Length:** 5-8' pieces, 40' per carton

### Inside & Outside Corner Blocks

**Gauge:** 3/8"

**Width:** 1"

**Heights:** Available in all heights matching Contours wall base heights. Custom order height as needed - Roppe recommends that corner blocks are ordered at least 1/4" taller than the finished height of the wall base being installed. Any necessary corner height reductions can be achieved by simply trimming the bottom end of the corner blocks.

### Inside & Outside Micro Corner Blocks

**Gauge:** ¼"

**Width:** 1"

**Heights:** Available in all heights matching Contours wall base heights. Custom order height as needed - Roppe recommends that corner blocks are ordered at least 1/4" taller than the finished height of the wall base being installed. Any necessary corner height reductions can be achieved by simply trimming the bottom end of the corner blocks.

## 3. TECHNICAL DATA

**ASTM F 1861** - Type TP, Group 2, Style C

**ASTM E 648, Critical Radiant Flux** - Class 1 >.45 W/cm<sup>2</sup>

**ASTM E 662, Smoke Density** - Passes <450

**ASTM E 84, Surface Burning** - Class C

According to the BOCA (Building Officials & Code Administrators International Inc.) codes and the NFPA (National Fire Protection Agency), Accessories are considered incidental trim. According to these sections, any incidental trim not in excess of 10% of the aggregate wall and ceiling area of any room or space may be Class C material in occupancies where interior finish of Class A or Class B is required.

## 4. LIMITATIONS



Roppe Contours Wall Base is for indoor use only. Do not install on any surface exposed to moisture or extreme temperature changes. Do not install in areas subject to vegetable or petroleum based oils & greases. Fading can occur from extensive exposure to heavy direct or glass-filtered sunlight, or unfiltered ultra-violet rays.

## 5. INSTALLATION

### General Preparation and Conditioning

Allow all trades to complete work prior to installation of Contours Wall Base. Deliver all materials to the installation location in its original packaging with labels intact. Maintain the installation area, material, and adhesive between 65° F (18° C) and 85° F (30° C) for at least 48 hours before installation, during installation, and after the installation.

### Wall Surface Inspection

Use only on structurally sound interior wall surfaces such as dry plaster, cured drywall, exterior grade plywood (Group 1, CC type), concrete and masonry that is clean, smooth, dry and structurally sound. All surfaces must be free from moisture, alkali, old adhesive, dust dirt, wax, oil, grease, loose paint or plaster, nonporous wall coverings or paints and other extraneous coatings or materials that could prevent a successful bond. Any rough or uneven surfaces may telegraph through the wall base. Follow the manufacturer's recommendations for any patching materials.

### Adhesive for Porous Substrates

**1100 Wall Base Adhesive** is a premium solvent free Acrylic adhesive with aggressive wet suction grip for all Roppe Wall Base products. Coverages are described on the 1100 Wall Base Adhesive quick spec.

### Adhesive for Non-Porous Substrates

Use a premium contact adhesive for installation over all non-porous substrates such as metal, FRP panels, etc.

## 6. MAINTENANCE

Do not clean, rub or apply lateral or vertical pressure to the Contours Wall Base for at least 72 hours after the installation is complete to allow the adhesive to properly cure. Contours Wall Base can be routinely cleaned by wiping with a soft cloth slightly dampened with warm water or by using a properly diluted neutral pH cleaner. Some disinfectants, cleaning agents, floor maintenance products and pesticides may stain or damage the surface of the Contours Wall Base. If applying finish to flooring, take necessary precautions to keep finish from the Contours Wall Base. If applying finish to the Contours Wall Base, test inconspicuous area first for compatibility.

## 7. AVAILABILITY AND COST

Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or visit [www.roppe.com](http://www.roppe.com).

## 8. TECHNICAL ASSISTANCE

*Contours Wall Base*  
**MADE IN THE USA**  
PRODUCT QUICK SPEC



Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com).

**9. SAMPLES**

Obtain samples by calling Roppe Customer Service at 1-800-537-9527, or by visiting [www.roppe.com](http://www.roppe.com).

**10. LIMITED WARRANTY**

Limited two (2) Year Manufacturer's Warranty

**For complete substrate preparation, installation and/or maintenance instructions please visit [www.roppe.com](http://www.roppe.com)**

